



ID Protective system:

TIPICI-MT-0126-eng

Validation date

Downloaded

16/09/2015

05 May 2024 from

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Generic description of structures:

Industrial areas with high humidity and aggressive atmosphere and coastal areas with high salinity.

Buildings or areas with almost permanent condensation and high pollution.

Surface type:

carbon steel

Category and Durability (ISO 12944-2 and 12944-1):

C5-M

Accelerated aging (ASTM B117) - (hours):

>2500

Max operative temperature (°C):

 ≤ 120

Main system

Surface preparation		sandblasting	Standard	ISO 8501-1 2007 SSPC VIS-1	Preparation degree	Sa 2,5 SP10	Profile (micron)	50-85
Type	Coat N°	Product definition				Dry Film Thickness (micron)		
						Min.	Specified	Max.
EP (Zn-R) WB	1	HYDROGUARD Zinc HYDROGUARD HB AL HYDROTHANE FL				50	70	90
EP (WB)	2					60	190	300
PUR (WB)	3					30	40	50
D.F.T. - Total Dry Film Thickness (micron)							300	

Repair of the main system

Surface preparation		brushing	Standard	ISO 8501-1 2007	Preparation degree	St3	Profile (micron)	N.A.
Type	Coat N°	Product definition				Dry Film Thickness (micron)		
						Min.	Specified	Max.
EP (WB)	1	HYDROGUARD HB AL				60	160	300
PUR (WB)	2	HYDROTHANE FL				30	40	50
D.F.T. - Total Dry Fil Thickness (micron)							200	