



ID Protective system:

TIPICI-MT-0109-eng

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Generic description of structures:

Coating system according to SYSTEM 6 - NORSOK M-501 - Rev. 6 for Hot dipped galvanised steel exposed to operating temperature <150 °C when painting is required.

Surface type:

Hot dipped galvanised steel

Standard e System:

NORSOK M501 -- System 6-B

No Document (test report):

not required

Max operative temperature (°C):

<150

Main system

Surface preparation		Cleaning with	Standard	N.A. N.A.	Preparation degree	N.A. N.A.	Profile (micron)	N.A.	
Type	Coat N°	alkaline detergent	Product definition				Dry Film Thickness (micron)		
							Min.	Specified	Max.
EP (WB)	1	HYDROGUARD HB				60	60	250	
EP (WB)	2	HYDROGUARD HB				60	115	250	
PUR (WB)	3	HYDROTHANE				40	50	60	
D.F.T. - Total Dry Film Thickness (micron)							225		

Repair of the main system

Surface preparation		Cleaning	Standard	N.A. N.A.	Preparation degree	N.A. N.A.	Profile (micron)	N.A.
Type	Coat N°	Product definition				Dry Film Thickness (micron)		
						Min.	Specified	Max.
EP (WB)	1	HYDROGUARD HB				60	150	250
PUR (WB)	2	HYDROTHANE				40	50	60
D.F.T. - Total Dry Fil Thickness (micron)							200	