

Technical Data Sheet

HYDROGUARD® HB

Serie 159881

PRODUCT DESCRIPTION

Water based "surface tolerant" two components high build epoxy paint.

INTENDED USES

"Surface tolerant" anticorrosive primer-intermediate coating for protection of carbon steel, stainless steel and galvanized steel structures, can be also applied on structures immersed in salt water. Particularly suitable for protection of structures placed in CX class (according to ISO 12944 standards) such as offshore platforms, refineries, chemical plants and wind turbines. HYDROGUARD HB is suitable as midcoat in protective systems qualified according to NORSOK M-501 System 1 and System 7B. This product contributes to the Green Buildings standard credits for LEED certification.

Epoxies will yellow over time if not covered with topcoat and this will be more visible in white and off-white colours.

TECHNICAL INFORMATION

Product type	Water based primer-intermediate			
Colours	Grey, Red Oxide, Light Grey			
Solids (% +/- 2)	74 (by Volume)	80 (by Weight)	SOV/VOC (g/liter)	<65 Directive 2004/42/CE
Specific Gravity (g/liter +/- 100)	1370		SOV/VOC (g/liter) (calculated)	<65 Directive 2010/75/CE
Flash Point (°C +/- 2)	not flammable			
Appearance	matt			
Temperature Resistance (°C)	100 (dry) - 120 (peak)			

APPLICATION DATA

Application Range	Film thickness per coat in micron		Theoretical spreading rate		Consumption
	Dry	Wet	m ² /l	m ² /kg	g/m ²
(min - max)	60 - 250	82 - 338	12.3 - 3	9 - 2.2	-
Typical	125	169	5.9	4.3	232

Room Temperature	min 10°C	Max 40°C	Relative Humidity	min 5%	Max 70%
Mixing Ratio	2 - 1 (by weight)		1,2 - 1 (by volume)		
Pot life	2 h				
Thinner/Cleaner	clear water (max. 5-6% by weight)				

Application methods Airless or conventional spray, brush or roller.

Guideline for airless spray

Pressure at nozzle	15 Mpa (150 kp/cm ² , 2100 psi)
Nozzle tip	0,46 - 0,58 mm (0,018 - 0,023")

Ti.Pi.Ci. s.a.s. di C.M. Pinto & C.

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HYDROGUARD® HB**Series 159881****SURFACE PREPARATION**

the substrate must be clean and dry. Surface contamination is to be removed by detergents and fresh water cleaning.

CONDITION DURING APPLICATION

the temperature of the substrate should be min. 10°C and min. 3°C above the dew point of the air. The temperature and relative humidity should be measured in the vicinity of the substrate.

DRYING TIMES

Drying times are generally related to air circulation, temperature, film thickness and number of coats, and will be affected correspondingly. The figures given in the table are typical with: good ventilation (outdoor exposure or free circulation of air), recommended film thickness, one coat on top of inert substrate.

Substrate temperature	Surface Dry ¹	Hard Dry ²	Cured ³	Dry to recoat ⁴	
				minimum ⁵	Maximum ⁶
10°C		12 h	48 h	24 h	-
20°C		8 h	24 h	18 h	-
30°C		4 h	24 h	12 h	-

- 1
- 2 Data resulted by tests and experience in practical applications. A good ventilation can improve the drying time.
- 3 Data resulted by tests and experience in practical applications.
- 4 Recommended data given for recoating with same generic type of paint.
- 5 In case of multi-coat application, drying times will be influenced by the number in sequence and by the total thickness of previous coat applied.
- 6 The surface should be dry and free from any contamination prior to application of the subsequent coat.

Given data must be considered as guidelines only. Actual drying time can only be decided at site, depending on age of existing system, generic types, numbers of coats, thinning, temperature, ventilation, etc.

THIS PRODUCT IS INTENDED FOR PROFESSIONAL USE ONLY

The applicators and operators shall be trained, experienced and have the capability and equipment to mix/stir and apply the coatings correctly and according to Ti.Pi.Ci.'s technical documentation.

STORAGE AND PACKAGING

STORAGE the product should be stored in accordance with national regulations. The best storage conditions are to keep the packages in a dry space provided with adequate ventilation.

SHELF LIFE 12 months at room temperature.

PACKAGING 8 kg comp. A + 4 kg comp. B (12 kg KIT A+B)

HEALTH AND SAFETY

For detailed information on the health and safety hazards and precautions for the use of this product, we refer to the Material Safety Data Sheet.

Disclaimer

The information in this data sheet is given to the best of our knowledge based on laboratory testing and practical experience. However, as the product is often used under conditions beyond our control, we can not guarantee anything but the quality of the product itself. We reserve the right to change the given data without notice.

Document n° 100094

Review No 23 - February 2022

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