

# Technical Data Sheet

## HYDROGUARD® Primer

Serie 159608

### PRODUCT DESCRIPTION

Two components epoxy paint, can be thinned with water, flammable organic solvent-free, matt appearance.

### INTENDED USES

Particularly suitable as a bicomponent epoxy primer for the protection of steel and aluminium in aggressive industrial environments. For protective paint system of new works and maintenance activities.

### TECHNICAL INFORMATION

Product type

Water based epoxy primer

Colours

Grey, red oxide

Solids (% +/- 2)

55 (by Volume) 62 (by Weight)

SOV/VOC (g/liter)

<55

Directive 2004/42/CE

Specific Gravity (g/liter +/- 100)

1400

SOV/VOC (g/liter) (calculated)

55,12

Directive 2010/75/CE

Flash Point (°C +/- 2)

not flammable

Appearance

matt

Temperature Resistance (°C)

100 (dry) - 120 (peak)

### APPLICATION DATA

Application Range

(min - max)

Typical

Film thickness per coat in micron		Theoretical spreading rate		Consumption
Dry	Wet	m <sup>2</sup> /l	m <sup>2</sup> /kg	g/m <sup>2</sup>
60 - 100	110 - 182	9.2 - 5.5	6.5 - 3.9	-
<b>80</b>	<b>146</b>	<b>6.9</b>	<b>4.9</b>	<b>204</b>

Room Temperature

min 10°C

Max 40°C

Relative Humidity

min 5%

Max 80%

Mixing Ratio

1 - 1 (by weight)

1 - 0,88 (by volume)

Pot life

4 h

Thinner/Cleaner

clear water (for airless do not thin, for conventional spray max 3% by weight)

Application methods

Airless or conventional spray, brush or roller.

### Guideline for airless spray

Pressure at nozzle

15 Mpa (150 kp/cm<sup>2</sup> , 2100 psi)

Nozzle tip

0,46 - 0,58 mm (0,018 - 0,023")

**Ti.Pi.Ci. s.a.s. di C.M. Pinto & C.**

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**HYDROGUARD® Primer****Series 159608****SURFACE PREPARATION**

STEEL: blast cleaning to Sa 3 (Sa 2,5).

ALUMINIUM: must be undamaged, degreased and dry.

**CONDITION DURING APPLICATION**

the temperature of the substrate should be min. 10°C and min. 3°C above the dew point of the air. The temperature and relative humidity should be measured in the vicinity of the substrate.

**DRYING TIMES**

Drying times are generally related to air circulation, temperature, film thickness and number of coats, and will be affected correspondingly. The figures given in the table are typical with: good ventilation (outdoor exposure or free circulation of air), recommended film thickness, one coat on top of inert substrate.

Substrate temperature	Surface Dry <sup>1</sup>	Hard Dry <sup>2</sup>	Cured <sup>3</sup>	Dry to recoat <sup>4</sup>	
				minimum <sup>5</sup>	Maximum <sup>6</sup>
10°C		1,5 h	48 h	12 h	-
20°C		1 h	24 h	6 h	-
30°C		30-45 min	24 h	4 h	-

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2 Data resulted by tests and experience in practical applications. A good ventilation can improve the drying time.

3 Data resulted by tests and experience in practical applications.

4 Recommended data given for recoating with same generic type of paint.

5 In case of multi-coat application, drying times will be influenced by the number in sequence and by the total thickness of previous coat applied.

6 The surface should be dry and free from any contamination prior to application of the subsequent coat.

Given data must be considered as guidelines only. Actual drying time can only be decided at site, depending on age of existing system, generic types, numbers of coats, thinning, temperature, ventilation, etc.

**THIS PRODUCT IS INTENDED FOR PROFESSIONAL USE ONLY**

The applicators and operators shall be trained, experienced and have the capability and equipment to mix/stir and apply the coatings correctly and according to Ti.Pi.Ci.'s technical documentation.

**STORAGE AND PACKAGING****STORAGE**

the product should be stored in accordance with national regulations. The best storage conditions are to keep the packages in a dry space provided with adequate ventilation.

**SHELF LIFE**

18 months at room temperature.

**PACKAGING**

10 kg comp. A and 10 kg comp. B (20 kg KIT A+B)

**HEALTH AND SAFETY**

**For detailed information on the health and safety hazards and precautions for the use of this product, we refer to the Material Safety Data Sheet.**

**Disclaimer**

*The information in this data sheet is given to the best of our knowledge based on laboratory testing and practical experience. However, as the product is often used under conditions beyond our control, we can not guarantee anything but the quality of the product itself. We reserve the right to change the given data without notice.*

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